



DEWETRON



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DEWE3-RMx / DEWE3-PA8-RM

TECHNICAL REFERENCE



ISO 9001



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Preface

Welcome to the world of DEWETRON!

Congratulations on your new device! It will supply you with accurate, complete and reproducible measurement results for your decision making.

Look forward to the easy handling and the flexible and modular use of your DEWETRON product and draw upon more than 30 years of DEWETRON expertise in measurement engineering.

This guide has been prepared to help you get the most from your investment, starting from the day you take it out of the box, and extending for years into the future.

This guide includes important startup notes, as well as safety notes and information about keeping your DEWETRON system in good working condition over time. However, this manual cannot and is not intended to replace adequate training.

This documentation contains operating as well as safety and care instructions that must be observed by the user. Faultless operation can only be guaranteed by observing these instructions.

Intended use

The DEWE3-RMx series instruments are primarily designed to be used in control cabinets. Therefore, the instrument comes with an easy accessible fan cartridge at the front without having the instrument removed from the cabinet.

Depending on your model, the instruments offer either 4/8/12 or 16 slots for user exchangeable TRION/TRION3 series modules and with the optional 10 GBit highspeed Dual LAN channel expansion, one can easily connect multiple DEWE3-RMx series instruments.

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SAFETY

Safety

Safety instructions

The following section contains warning and safety instructions that must be observed by the user. Faultless operation can only be guaranteed if these instructions are observed.

General safety instructions

- Use this system under the terms of the specifications only to avoid any possible danger. If the unit is used in a manner not specified by the manufacturer the protection can be impaired.
- Maintenance is to be executed by qualified staff only.
- DO NOT use the system if equipment covers or shields are removed. If you assume the system is damaged, have it examined by authorized personnel only.
- Any other use than described above may damage your system and is attended with dangers such as short-circuits, fire or electric shocks.
- The whole system must not be changed, rebuilt or opened (except for changing TRION modules).
- Reinstall filler panels of unused TRION slots to guarantee proper cooling of the installed modules. The warranty is void if the modules overheat due to missing filler panels.
- If you assume a more riskless use is not provided anymore, the system has to be rendered inoperative and should be protected against inadvertent operation. It is assumed that a more riskless operation is not possible anymore, if
 - the system is damaged obviously or causes strange noises.
 - the system does not work anymore.
 - the system has been exposed to long storage in adverse environmental.
 - the system has been exposed to heavy shipment strain.
- The warranty is void if damages caused by disregarding this manual. For consequential damages NO liability will be assumed.
- The warranty is void if damages to property or persons caused by improper use or disregarding the safety instructions.
- Unauthorized changing or rebuilding the system is prohibited due to safety and permission reasons (CE). Exception: changing DAQP/PAD/HSI/TRION/TRION3 modules.
- Prevent using metal bare wires as there is a risk of short-circuit and fire hazard.
- DO NOT use the system before, during or shortly after a thunderstorm (risk of lightning and high energy overvoltage). An advanced range of application under certain conditions is allowed with therefore designed products only. For details refer to the specifications.
- Make sure that your hands, shoes, clothes and as well as the floor, the system or measuring leads, integrated circuits etc. are dry.
- Use measurement leads or measurement accessories aligned to the specification of the system only. Fire hazard in case of overload.
- Do not disassemble the system. There is a high risk of getting a perilous electric shock. Capacitors still might charged, even the system has been removed from the power supply.
- The measuring systems are not designed for use at humans and animals.
- Contact a professional if you have doubts about the method of operation, safety or the connection of the system.
- Handle the product with care. Shocks, hits and dropping it even from an already lower level may damage your system. For exact values refer to the enclosed specifications.
- Also consider the detailed technical reference manual as well as the security advices of the connected systems.

Electrical safety instructions

- With this product, only use the power cable delivered or defined for the host country.
- DO NOT connect or disconnect sensors, probes or test leads, as these parts are connected to a voltage supply unit.
- The system is grounded via a protective conductor in the power supply cord. To avoid electric shocks, the protective conductor has to be connected with the ground of the power network. Before connecting the input or output connectors of the system, make sure that there is a proper grounding to guarantee potential free usage. For countries, in which there is no proper grounding, refer to your local legally safety regulations for safety use.
- DC systems: Every DC system has a grounding connected to the chassis (yellow/green safety banana plug).
- Note the characteristics and indicators on the system to avoid fire or electric shocks. Before connecting the system, carefully read and understand the corresponding specifications in the product manual.
- The inputs are not, unless otherwise noted (CATx identification), for connecting to the main circuits of category II, III and IV. The measurement category can be adjusted depending on module configuration.
- The power cord or the main power switch separates the system from the power supply. Do not block the power cord or main switch, since it has to be accessible for the users.
- Any direct voltage output is protected with a fuse against short-circuits and reverse-polarity, but is NOT galvanically isolated (except it is explicit marked on the system).
- Supply overvoltage category is II.
- The system must be connected and operated to an earthed wall socket at the AC mains power supply only (except for DC systems).
- DO NOT touch any exposed connectors or components if they are live wired. The use of metal bare wires is not allowed. There is a risk of short-circuits and fire hazard.
- The assembly of the system is equivalent to protection class I. For power supply, only the correct power socket of the public power supply must be used, except the system is DC powered.
- Be careful with voltages >25 VAC or >35 VDC. These voltages are already high enough in order to get a perilous electric shock by touching the wiring.
- Unless otherwise stated, the maximum input voltage for measuring cards is 70 VDC and 46.7 V_{PEAK}.
- The electrical installations and equipments in industrial facilities must be observed by the security regulations and insurance institutions.

Ambient safety notices

- This product is intended for use in industrial locations. As a result, this product may cause interference if used in residential areas. Such use must be avoided unless the user takes special measures to reduce electromagnetic emissions to prevent interferences to the reception of radio and television broadcasts.
- Do not switch on the system after transporting it from a cold into a warm room and vice versa. The thereby created condensation may damage your system. Acclimatise the system unpowered to room temperature.
- Any use in wet rooms, outdoors or in adverse environmental condition is not allowed. Adverse environmental conditions are:
 - Moisture or high humidity
 - Dust, flammable gases, fumes or dissolver
 - Thunderstorm or thunderstorm conditions (except assembly PNA)
 - Electrostatic fields etc.
- DO NOT use the system in rooms with flammable gases, fumes or dust or in adverse environmental conditions.
- Direct exposure of any DEWETRON product to strong sunlight or other heat radiation shall be prevented, as this could excessively heat up the product and lead to permanent damage of the product.
- The use of the measuring system in schools and other training facilities must be observed by skilled personnel.

SAFETY

Safety notices during operation

- During the use of the system, it might be possible to access another parts of a more comprehensive system. Read and follow the safety instructions provided in the manuals of all other components regarding warning and security advices for using the system.
- The product heats during operation. Make sure there is adequate ventilation. Ventilation slots must not covered. Only fuses of the specified type and nominal current may be used. The use of patched fuses is prohibited.

Standards and norms

This product has left the factory in safety-related flawless and proper condition.

In order to maintain this condition and guarantee safety use, the user has to consider the security advices and warnings in this manual.

EN 61326-3-1:2008

IEC 61326-1 applies to this part of IEC 61326 but is limited to systems and equipment for industrial applications intended to perform safety functions as defined in IEC 61508 with SIL 1-3.

The electromagnetic environments encompassed by this product family standard are industrial, both indoor and outdoor, as described for industrial locations in IEC 61000-6-2 or defined in 3.7 of IEC 61326-1.

Equipment and systems intended for use in other electromagnetic environments, for example, in the process industry or in environments with potentially explosive atmospheres, are excluded from the scope of this product family standard, IEC 61326-3-1.

Devices and systems according to IEC 61508 or IEC 61511 which are considered as “operationally welltried”, are excluded from the scope of IEC 61326-3-1.

Fire-alarm and safety-alarm systems, intended for protection of buildings, are excluded from the scope of IEC 61326-3-1.

Typographic conventions

Safety and warning notices

WARNING



Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

CAUTION



Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

Notices

NOTICE

This text indicates situations or operation errors which could result in property damage or data loss.

INFORMATION

This text indicates important information or operating instructions. Not observing these instructions could inhibit or impede you from successfully completing the tasks described in this documentation.

Symbols



Denotes a warning that alerts you to take precautions to avoid injury. When this symbol is shown on the product, refer to the technical reference manual (ISO 7000-4034; 2004-01).



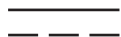
Indicates hazardous voltages.



Observe precautions for handling electrostatic sensitive devices.



Indicates the chassis terminal (IEC 60417-5020; 2002-10).



Direct current (IEC 60417-5031; 2002-10)



Alternate current (IEC 60417-5032; 2002-10)



Both direct and alternating current (IEC 60417-5033; 2002-10)



Three-phase alternating current (IEC 60417-5032-1; 2002-10)



Protective conductor terminal (IEC 60417-5019; 2006-08)



Equipment protected throughout by double insulation or reinforced insulation (IEC 60417-5172; 2003-02)



On (power) (IEC 60417-5007; 2002-10)



Off (power) (IEC 60417-5008; 2002-10)

GENERAL INFORMATION

General information

Environmental considerations

The following information refers to the environmental impact of the product and the product end-of-life handling. Observe the following guidelines when recycling a DEWETRON system:

- System and components recycling



The production of these components has required the extraction and use of natural resources. The substances contained in the system could be harmful to your health and to the environment if the system is improperly handled at its end of life. Recycle this product in an appropriate way to avoid an unnecessary pollution of the environment and to keep natural resources.

This symbol indicates that this system complies with the European Union's requirements according to Directive 2002/96/EC on Waste of Electrical and Electronic Equipment (WEEE). Further information about recycling can be found on the DEWETRON website (www.dewetron.com).

- Restriction of hazardous substances

This product has been classified as Monitoring and Control equipment, and is outside the scope of the 2011/65/EU RoHS Directive. This product is known to contain lead.

Problematic network stacks

Often intrusive IT software or network processes can interfere with the primary function of the DEWETRON system: to record data. Therefore we recommend strongly against the installation of IT/MIS software and running their processes on any DEWETRON data acquisition system, and cannot guarantee the performance of our systems if they are so configured.

Warranty information

A copy of the specific warranty terms applicable to your DEWETRON product and replacement parts can be obtained from your local sales and service office.

Legal information

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MAIN SYSTEM

Main system

Key facts

- ▶ Rack-mount or benchtop data acquisition mainframe
- ▶ 4/8/12/16 slots for TRION3/TRION acquisition series modules
- ▶ Silent cooling, easy to maintain fan cartridge
- ▶ Optional 10 GBit Dual LAN highspeed channel expansion
- ▶ Gapless storage of raw data up to 1 GB/s

System specifications

	DEWE3-RM4	DEWE3-RM8	DEWE3-RM12	DEWE3-RM16	DEWE3-PA8-RM	
						
Slots for TRION/TRION3 modules	4	8	12	16	8	
Input specification	Supports all TRION/TRION3 (highspeed) series interface modules except 3 rd party modules ¹ . Optimized to operate with highspeed TRION3 series modules.					
High-speed channel expansion	Connect multiple DEWE3-RMx series instruments with up to 10 GBit via OXYGEN-NET (optional); add TRIONet or any other instrument with up to 1 GBit via OXYGEN-NET					
Low-speed channel expansion	XR series modules via EPAD connector (RS-485 interface) or via TRION-CAN interface.					
Main system						
System bandwidth	max. 1000 MB/s (depending on system configuration) ²					
Data storage	1 TB SSD-PCIe dedicated for data storage (upgrade to 2 TB SSD-PCIe available) 256 GB SSD for operating system and application software					
Power supply input	Rated input voltage: 100 to 240 V _{AC} (max. 90 to 264 V _{AC}), 600 W AC power supply					
Power consumption incl. modules ³	max. 260 W	max. 360 W	max. 460 W	max. 560 W	max. 560 W	
Noise emissions ⁴	<ul style="list-style-type: none"> – System idle 47 dBA – CPU max. heat 47.7 dBA – Max. fan 60 dBA 					
Cooling capacity	25 W per module slot					
MTBF	without fans	72.500 h	41.900 h	34.700 h	29.100 h	t.b.d.
	with fans (5-year maintenance)	44.800 h	30.900 h	26.800 h	23.300 h	t.b.d.
Dimensions (W x D x H)	Without feet and handles: 442 x 435 x 222 mm (5U) (17.4 x 17.1 x 8.7 in.)					
Weight w/o TRION modules	Typ. 15.8 kg (34.8 lb.)					

Tab. 1: System specifications DEWE3-RMx / DEWE3-PA8-RM

	DEWE3-RM4	DEWE3-RM8	DEWE3-RM12	DEWE3-RM16	DEWE3-PA8-RM
Environmental specifications					
Operating temperature	0 to +50 °C, down to -20 °C with prewarmed unit				
Storage temperature	-20 to +70 °C				
Humidity	10 to 80 % non cond., 5 to 95 % rel. humidity				
Max. altitude	2000 m (6561 ft)				
Sine vibration test; EN 60068-2-6					
Shape	Sine				
Frequency range	10 Hz - 150 Hz				
Acceleration	20 m/s ²				
Sweep rate	Sweep 1 oct/min				
Duration test in 3 directions	20 cycles				
Shocktests; EN 60068-2-27					
Pulse form	Half-sine				
Acceleration amplitude	15 g				
Duration	11 ms				
Direction	3 bumps each direction, 6 directions in total				
Random vibration test; EN 60721-3-2; Class 2M3					
Frequency range	10 Hz-200 Hz				
Spectral acceleration density	3 m ² /s ³				
Duration	30 min/direction				

Tab. 1: System specifications DEWE3-RMx / DEWE3-PA8-RM

- 1) TRION3-1820-MULTI-AOUT and TRION3-AOUT depending on operating mode.
- 2) For further information refer to chapter 'Block diagram'.
- 3) Depending on installed TRION/TRION3 series modules.
- 4) Tested with DEWE3-RM16 and 4 TRION(3)-18xx-MULTI modules in first segment. 1 m distance to system (front); remaining slots covered with cover panels.

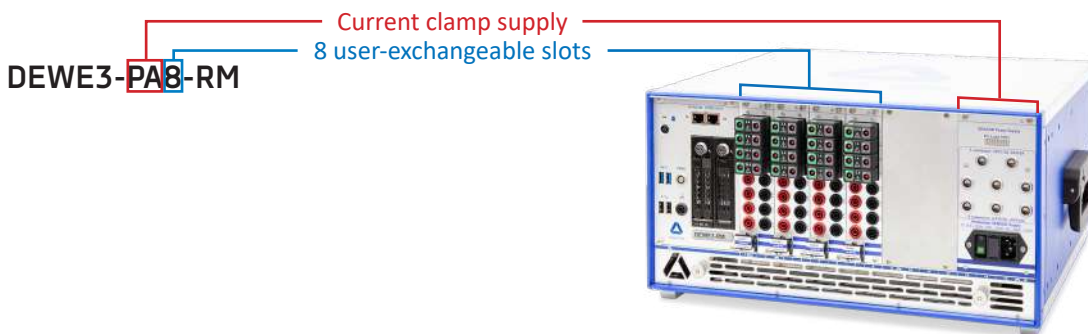
Overview of DEWE3-RMx series models

INFORMATION

Adding TRION3/TRION modules at a later time in addition to the predefined slots cannot be done by simply removing the cover panels and insert modules. Therefore the instrument has to be returned to factory where additional slots can be implemented (additional hardware is required).



MAIN SYSTEM



NOTICE

Unused TRION slots must always be covered. Make sure to reinstall the filler panels to unused TRION slots to guarantee proper cooling of the installed modules.

The warranty is void if the modules overheat due to missing filler panels.

Dimensions

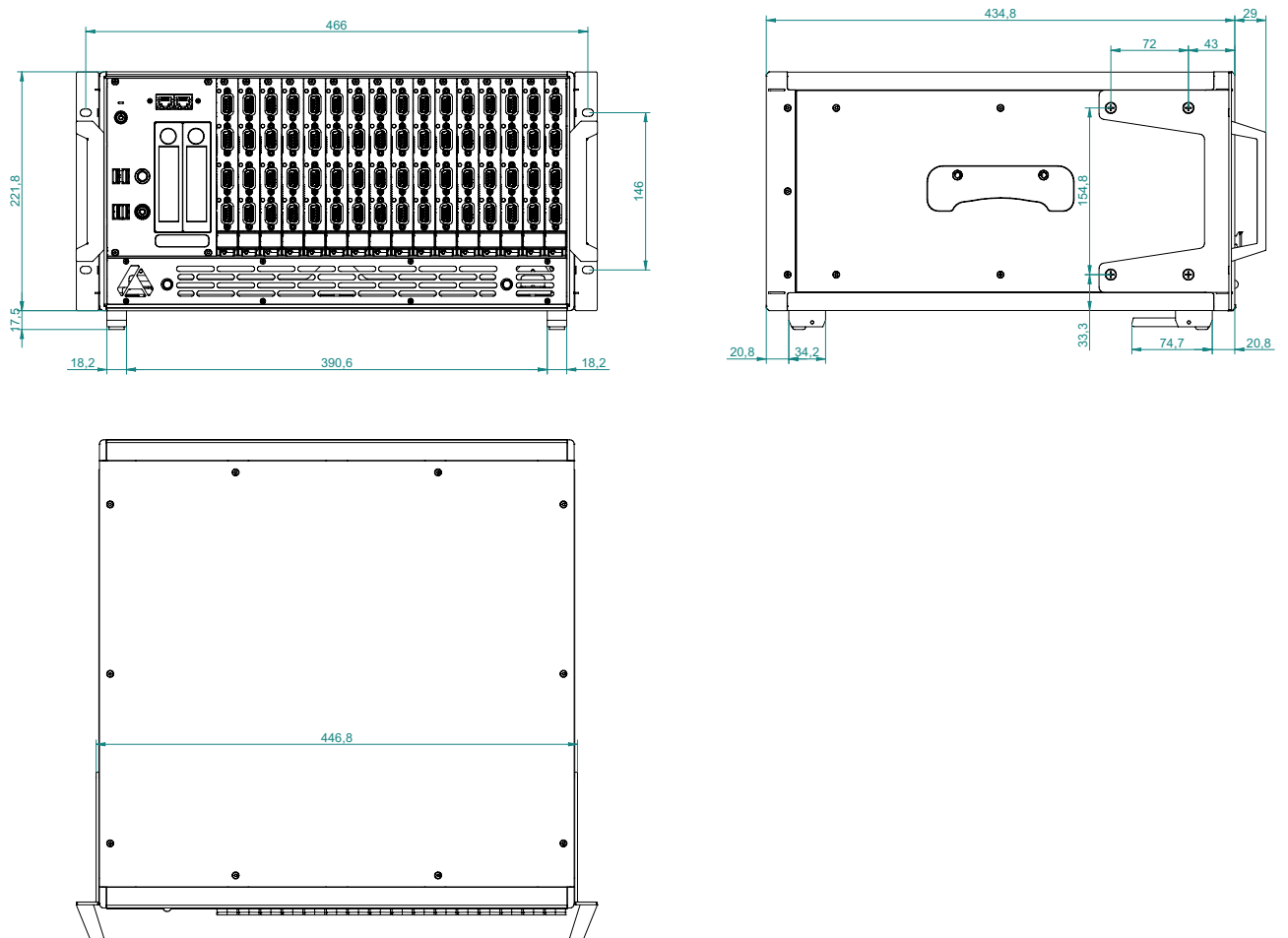


Fig. 1: Dimensions DEWE3-RMx / DEWE3-PA8-RM

*) Dimensions in mm (1 inch = 25.4 mm)

MAIN SYSTEM

Block diagram

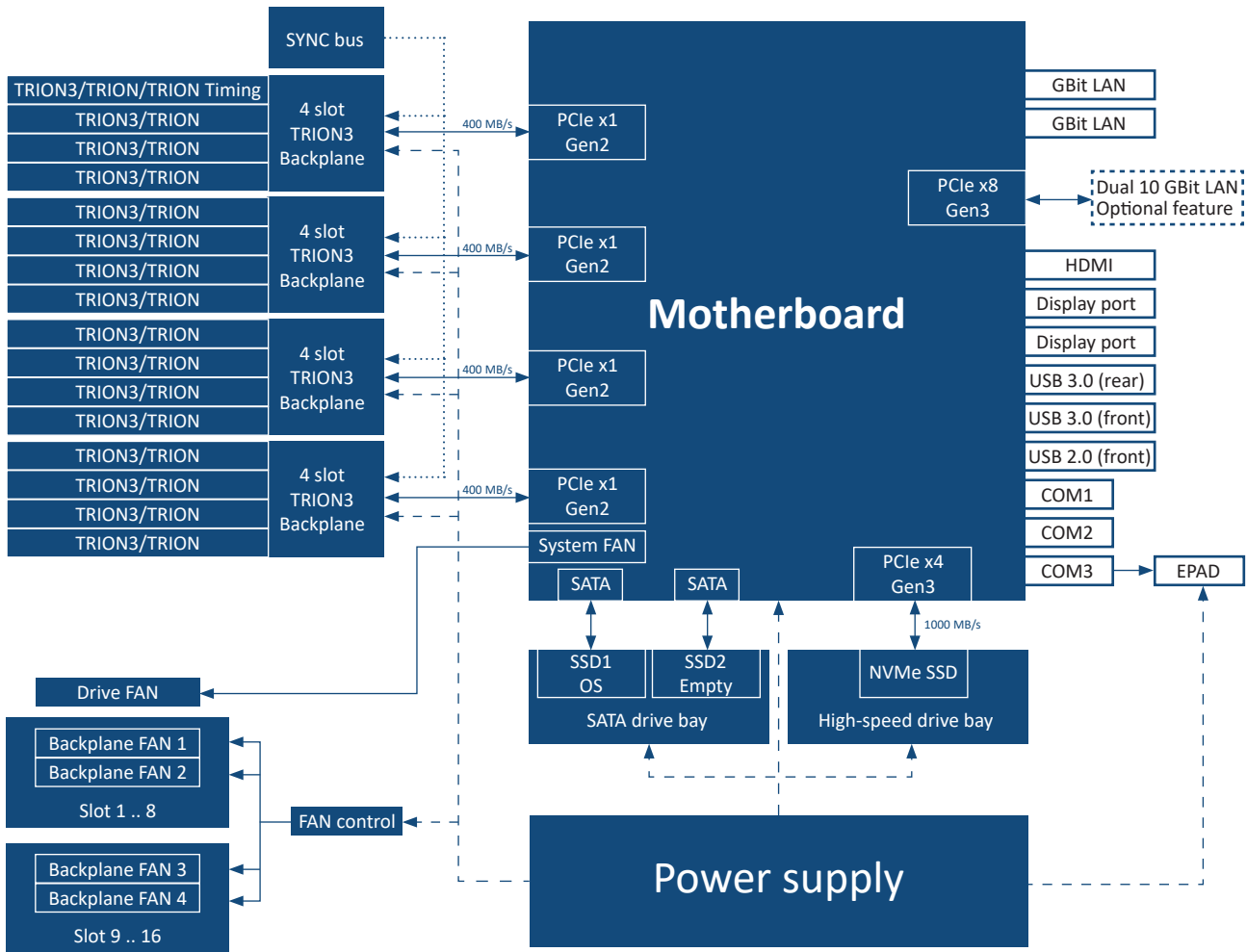


Fig. 2: Block diagram

INFORMATION

Depending on the selected device variant, some components may or may not be present in the above block diagram.

Connections and ports

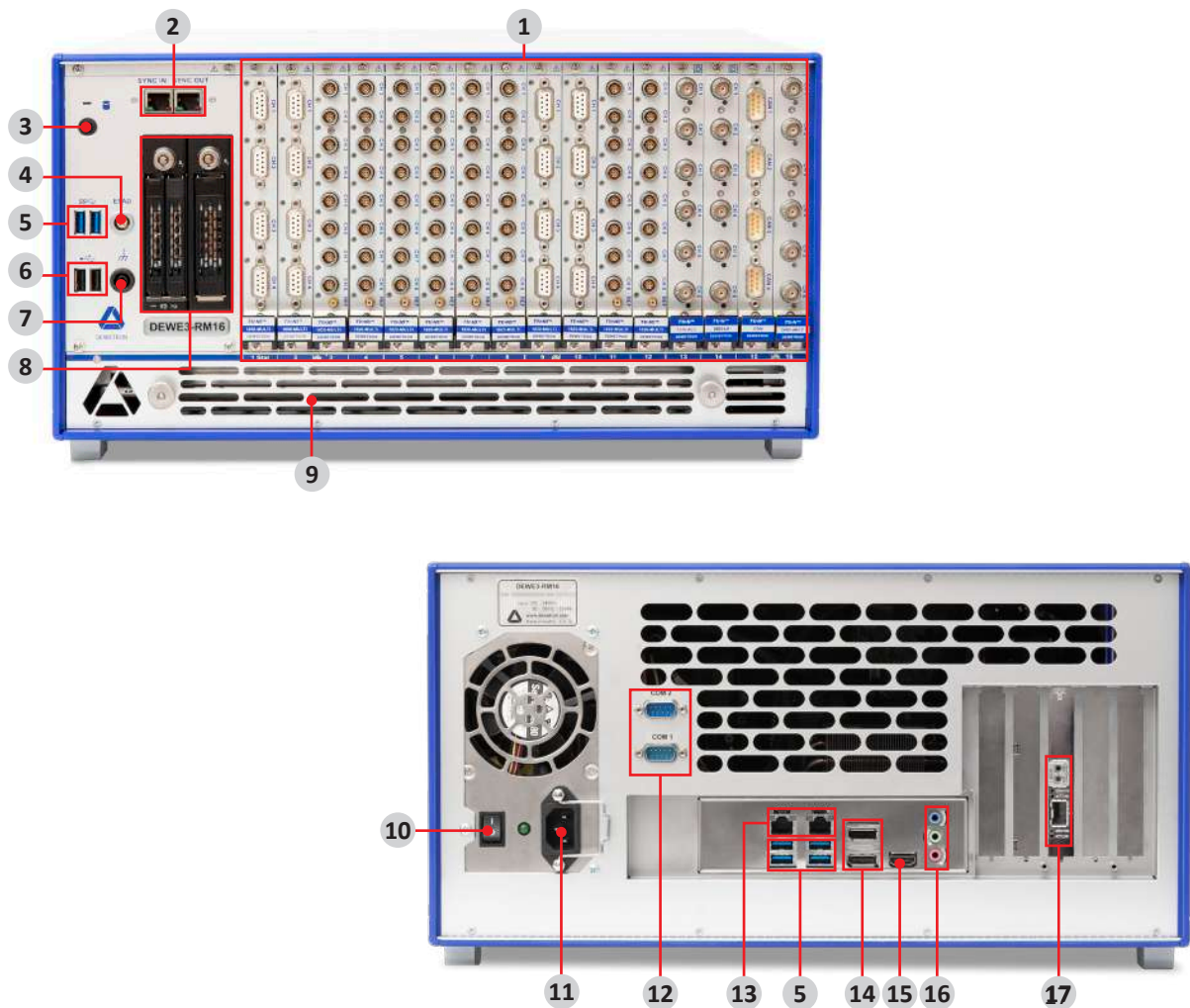


Fig. 3: Connections and ports DEWE3-RMx / DEWE3-PA8-RM

- | | |
|---|---|
| <ol style="list-style-type: none"> 1. TRION/TRION3 series module slots 2. TRION SYNC-BUS 3. Power on/off push button 4. EPAD2 connector (LEMO) 5. USB interface connectors 3.1 6. USB interface connectors 2.0 7. Chassis terminal (ground connection) ⚡ 8. SSD drive bays 9. Fan cartridge 10. Main power switch | <ol style="list-style-type: none"> 11. Power supply input connector 12. RS-232 interface connector (COM 1+2) 13. Dual LAN GBit connectors 10/100/1000 (BaseT Ethernet/ RJ45 connector) 14. Display port connectors 15. HDMI connector 16. Audio I/O interface 17. Dual 10 GBit LAN interface (UPG-OPT-RMxx-10GB-FO-LAN) (optional) |
|---|---|

CONNECTIONS AND PORTS

TRION/TRION3 series module slots

Depending on the model, the DEWE3-RM supports either 4/8/12 or 16 slots for TRION/TRION3 series modules.

For details refer to *Overview of DEWE3-RMx series models on page 13* and *DEWE3/TRION(3) hardware compatibility on page 22*.

TRION SYNC-BUS

The TRION SYNC-BUS allows an easy highspeed channel expansion with TRIONet front-ends or distributed high channel-count systems featuring OXYGEN with the OXY-OPT-NET software option.

Power on/off push button

The power on/off push button at the front of the system is used to switch on the system. It only works if the main power switch **(11)** on the rear of the instrument is switched to position 'I'.

EPAD2 connector (LEMO)

To connect DEWETRON EPAD2 modules to the system, a LEMO EGG.1B.304 socket is provided. Shield is connected on the housing.

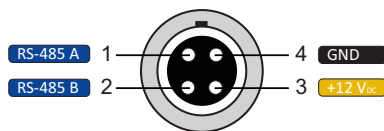


Fig. 4: Pin assignment EPAD2 connector

Mating connector

- ▶ LEMO FGG.1B.304.CLAD52Z (for cable diameter 4.1 to 5.0 mm)
- ▶ LEMO FGG.1B.304.CLAD62Z (for cable diameter 5.1 to 6.0 mm)

USB interface connectors

The device is equipped with 2 USB 3.1 interface connectors on the front and 4 on the rear side. Additionally there are 2 USB 2.0 interface connectors on the front side. All of them meet standard USB pin assignments.

SSD drive bays

The DEWE3-RMx/DEWE3-PA8-RM is equipped with a 256 GB SSD for operating system and application software (left drive bay). Additionally to the high-speed drive for operating system and application software, the DEWE3-RMx comes with a preinstalled 1 TB SSD dedicated for data storage (right drive bay).

Option SSD-PCIe-1T-2T:

Upgrade from 1 TB to 2 TB industrial grade, PCIe attached solid state disk.

Option SSD-1T-1T-EL

Upgrade from standard 1 TB SSD to industrial grade 1 TB SSD with extended life-time 1200 TBW (Tera-Byte Written). Standard SSDs offer typ. 300 to 400 TBW

Option SSD-256G-1T-EL

Upgrade from 256 GB SSD to industrial grade 1 TB SSD with extended life-time 1200 TBW (Tera-Byte Written). Standard SSDs offer typ. 300 to 400 TBW

NOTICE

Information for systems with SSD drives: Wait for 40 seconds after big files were deleted. The HDD activity LED is lit to indicate that the SSD is deleting the file and TRIM/garbage collection is in progress. Wait until the process is finished before you start to write the next file.

Fan cartridge

For optimal cooling and when installed in a control cabinet, the DEWE3-RMx is equipped with an easy accessible fan cartridge at the front of the instrument.

Further information on how to remove the fan cartridge and clean the filter pad refer to *Maintenance and service on page 39*.

Main power switch

The main power switch separates the system from the grid. The Power on/off push button **(3)** only works if the main power switch is switched to position 'I'.

Power supply input connector



- ▶ Voltage: 100 to 240 V_{AC} (max. 90 to 264 V_{AC})
- ▶ Frequency: 47 to 63 Hz
- ▶ Power: 600 W

RS-232 interface connector (COM 1+2)

The RS-232 interface connector (male) is configured as standard RS-232 interface COM 1/COM 2 and can be used for peripheral units.

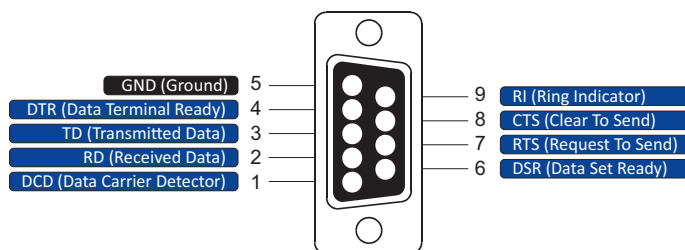


Fig. 5: Pin assignment RS-232 interface connector (COM 1+2)

CONNECTIONS AND PORTS

Audio I/O interface



The audio I/O interface provides the following connections:

- ▶ Line in
- ▶ Line out
- ▶ Microphone

Optional upgrades

Dual 10 GBit LAN interface (UPG-OPT-RMxx-10GB-FO-LAN)

Additional network adapter with dual port 10/1GbE SFP+. One port is already equipped with a 10GBASE-SR/1000BASE-SX optic transceiver module: 10000 Mbit/s, SFP+, LC, SR, 300 m, 850 nm.

Integrated 8-fold supply (UPG-OPT-SSU-RMxx)

Optional integrated 8-fold supply for current transformers. Sensor supply: ± 15 V and +9 V; redundancy guaranteed; available for DEWE3-RM4, DEWE3-RM8 and DEWE3-RM12.

Frontend option (OPT-FRONTEND)

Frontend option for DEWE3-RMx - host PC is necessary (not included in delivery) for data acquisition.

Linux Ubuntu option (OPT-LINUX)

LINUX Ubuntu option for DEWE3 systems

Windows Secure Boot Option (OPT-SECURE-BOOT)

(DoD-ready) for a new Dewetron system

SSD upgrade (SSD-PCIe-1T-2T)

Upgrade from 1 TB to 2 TB industrial grade, PCIe attached solid state disk

Additional ports for DEWE3-PA8-RM

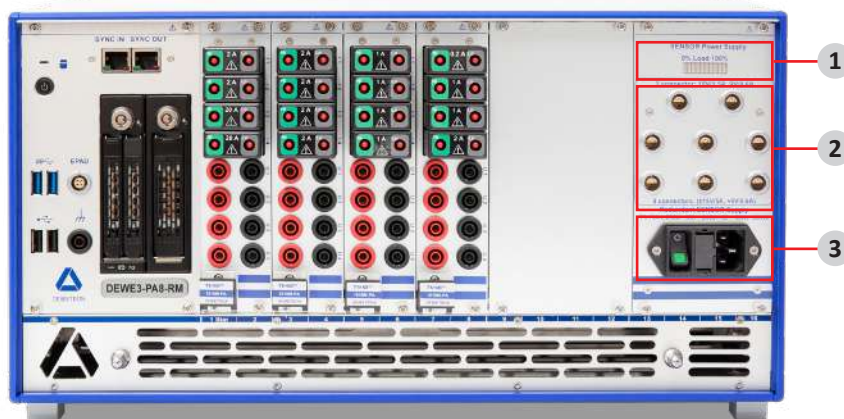
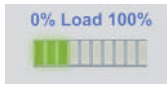


Fig. 6: Additional ports for DEWE3-PA8-RM

1. [LED display for load of current clamps](#)
2. [Sensor interfaces](#)
3. [Redundant power supply for sensor supply](#)

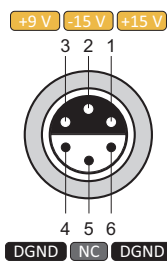
LED display for load of current clamps



The 10 segment LED display indicates the load attached to the power supply connectors for current clamps at the rear of the instrument. One LED segment equals 10 %. When exceeding 80 % during active power measurement, consider using an additional DW2-CLAMP-DC-POWER-8 box to split the power (e.g. when using 8x PA-IT-1000).

For further information refer to chapter [Sensor interfaces](#).

Sensor interfaces



The DEWE3-PA8-RM is equipped with 8 interfaces for sensor power supply featuring the following characteristics:

- ▶ Output power (SUM) 150 W
- ▶ Output current +15 V line (single/sum) 1.5 A / 5 A
- ▶ Output current -15 V line (single/sum) 1.5 A / 5 A
- ▶ Output current +9 V line (single/sum) 0.6 A / 0.6 A
- ▶ Output current (single plug) 1.5 A

Redundant power supply for sensor supply

The DEWE3-PA8-RM comes with two integrated power supplies. The reason for this is that some current sensors react extremely sensitive to power losses. Normally, the sensor supply switches off together with the measuring device. To avoid that, an additional redundant power supply was added to power the sensors, even when the mains power supply of the measurement device has a failure. It is possible to connect the additional supply to a second source (e.g. UPS) to ensure the permanent supply of sensors, within a very unstable power grid.



- ▶ Voltage: 100 to 240 V_{AC} (max. 90 to 264 V_{AC})
- ▶ Frequency: 47 to 63 Hz
- ▶ Power: 200 W

WORKING WITH THE SYSTEM

Working with the system

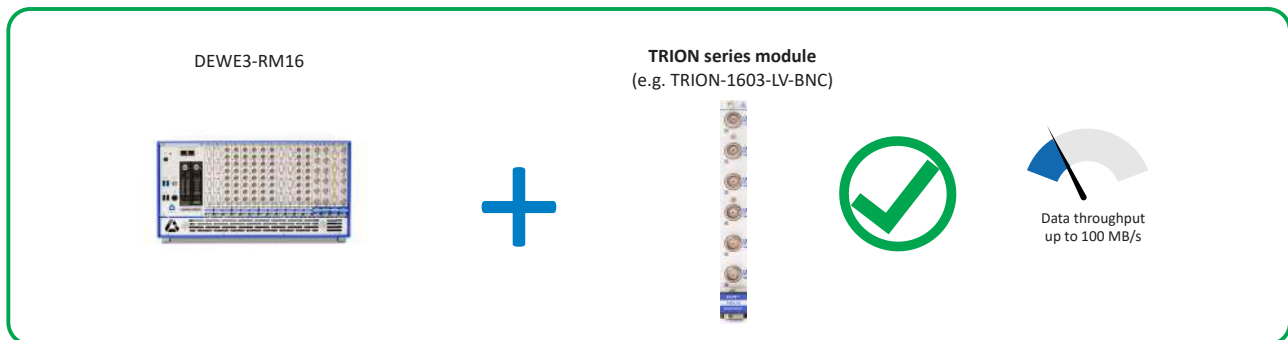
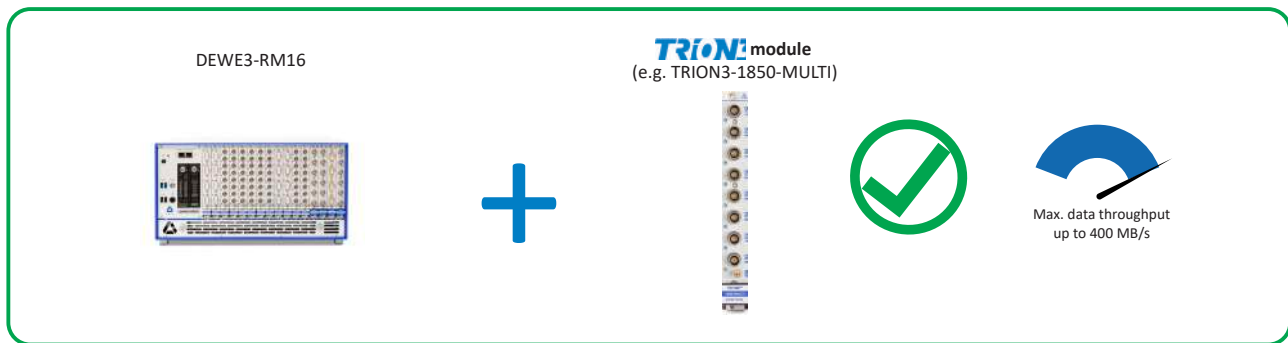
Hardware

DEWE3/TRION(3) hardware compatibility

In 2019, DEWETRON introduced a new family of data acquisition systems, the DEWE3 and TRION3 express series.

The DEWE3 chassis feature a PXIe hybrid backplane and supports any TRION3™ series modules. It is also backward compatible and does support all TRION™ series modules from previous generation.

The illustrations below will give you an overview of the hardware compatibility and its limitations:



WORKING WITH THE SYSTEM








Compatible sensors/transducers (selection)





NOTICE

Do not use the zero-flux transducer system without power supply. Induction of currents can damage the built-in electronics.

NOTICE

The maximum cable length from the transducer to the device is 5 m. Longer cable lengths may cause a too high voltage drop.

Sensor/transducer	Voltage	Product picture
CT-100	±15 V	
CT-200	±15 V	
CT-300	±15 V	
CT-400	±15 V	
CT-500	±15 V	
CT-1000	±15 V	
CT-2000	±15 V	

Sensor/transducer	Voltage	Product picture
CT6841A	±15 V	
CT6843A	±15 V	
CT6845A	±15 V	
CT6846A	±15 V	

Tab. 2: Compatible sensors/transducers

INFORMATION

For more details of our available sensors and transducers refer to our website at <https://www.dewetron.com/products/daq-components-daq-sensors/current-transducers/>.


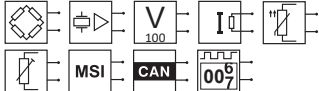
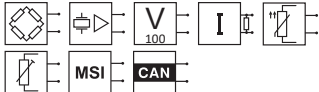
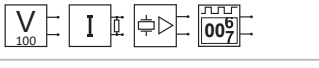





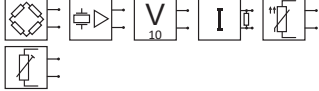
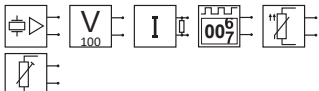


WORKING WITH THE SYSTEM

TRION series modules overview

¹⁾ Some versions of this module occupy 2 TRION slots



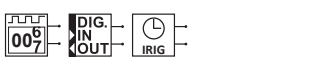
²⁾ CAT III 1000 V only applicable for 1000 V inputs; SUB-600V has CAT II 600 V / CAT III 300 V

Analog modules

ANALOG modules		Channels	Sample rate per channel	Resolution	Isolation	Connector type
TRION3-1820-MULTI TRION3-1850-MULTI TRION-1820-MULTI		4 or 8	1850: 5 MS/s 1820: 2 MS/s	24 bit >2 MS/s: 18 bit	yes	D-SUB or LEMO 0B
TRION-2402-MULTI		4 or 8	200 kS/s	24 bit	yes	D-SUB, LEMO 0B
TRION-1620-ACC		6	2 MS/s	24 bit >1 MS/s: 16 bit	yes	LEMO 1B, BNC
TRION-1620-LV		6	2 MS/s	24 bit >1 MS/s: 16 bit	yes	LEMO 1B, BNC
TRION-2402-V ¹⁾		4 or 8	200 kS/s	24 bit	yes	Safety banana
TRION-1810-HV ¹⁾		4 or 8	1 MS/s	18 bit	yes	Safety banana, CAT III 1000 V ²⁾
TRION3-1810-SUB-8		8	1 MS/s	16 bit	yes	BNC, LEMO 1B
TRION-1603-LV		6	250 kS/s	18 bit	yes	Safety banana ³⁾
TRION-2402-dSTG ¹⁾		6-8	200 kS/s	24 bit	no	LEMO 1B, LEMO 0B, D-SUB, RJ-45
TRION-2402-dACC		6-8	200 kS/s	24 bit	no	SMB, BNC
TRION-1802-dLV		16 or 32	200 kS/s 100 kS/s	18 bit 24 bit	no	D-SUB
TRION-1600-dLV		16 or 32	20 kS/s	16 bit	no	D-SUB



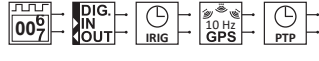


Tab. 3: TRION/TRION3 analog modules

Digital modules

DIGITAL modules		Channels	Sample rate per channel	Resolution	Isolation	Features
TRION-CNT		6	800 kS/s	80 MHz	yes	6 channel advanced counter
TRION-BASE		-	2 MS/s	80 MHz	no	Basic IO card with simple IRIG sync and 2 counter

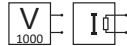
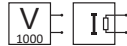
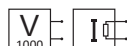
Tab. 4: TRION digital modules

WORKING WITH THE SYSTEM

DIGITAL modules		Channels	Sample rate per channel	Resolution	Isolation	Features
TRION-VGPS-V3		-	2 MS/s	0.01 km/h <10 cm	no	100 Hz GNSS receiver for automotive applications
TRION-TIMING-V3		-	2 MS/s	12.5 nsec	no	Applies precision absolute time to measured data
TRION-CAN		4	1 MBit	-	yes	D-SUB
TRION-ARINC	-	4 or 16	-	-	no	Decoding of ARINC 429 signals, export of decoded signals
TRION-MIL1533	-	1 or 4	-	-	no	Decoding of MIL-STD 1553 signals, export of decoded signals
TRION-EtherCAT-1-SLAVE		100	500 S/s	-	no	Measurement data output

Tab. 4: TRION digital modules

Power modules

POWER modules		Channels	Sample rate per channel	Resolution	Isolation	Connector type
TRION3-1810M-POWER ¹⁾		8 (4 U / 4 I)	10 MS/s	24-bit	yes	Safety banana, D-SUB
TRION3-1820-POWER ¹⁾ TRION-1820-POWER ¹⁾		8 (4 U / 4 I)	2 MS/s	24-bit	yes	Safety banana, D-SUB

Tab. 5: TRION/TRION3 power modules

Analog output modules

ANALOG OUTPUT modules	Channels	Sample rate per channel	Resolution	Isolation	Connector type
TRION3-1820-MULTI-AOUT	IN 8 OUT 8	IN 2 MS/s OUT 2.5 MS/s	IN 24-bit OUT 32-bit	IN yes OUT yes	IN LEMO 0B OUT DSUB, BNC

Tab. 6: TRION3 analog output modules

WORKING WITH THE SYSTEM

Installing a TRION module

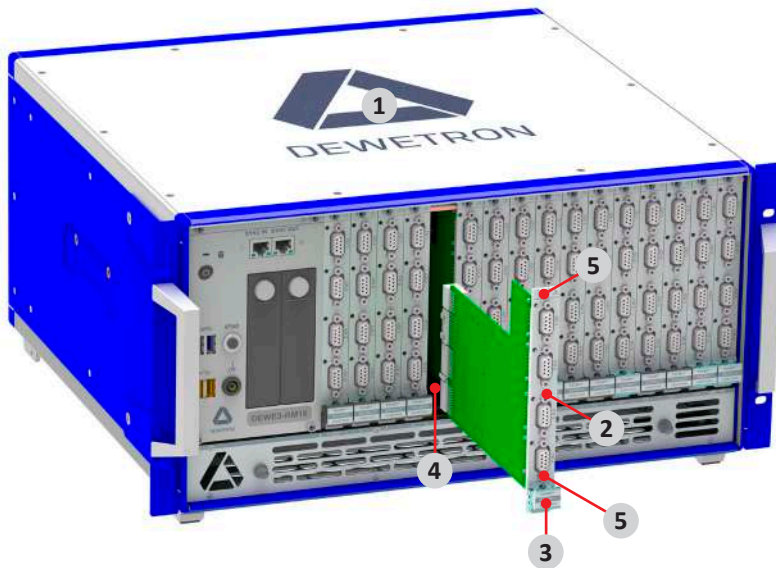


Fig. 7: Installing a TRION module

1. DEWE3 chassis
2. TRION series module
3. Injector/ejector module
4. Module guides
5. Mounting screws

In order to install a TRION module into a chassis proceed as follows:

1. ⚠️ Take proper ESD precautions to avoid any damage to the unit.
2. Power off and unplug all connected cables including sensors from the DEWE3 chassis and TRION/TRION3 series modules.
3. Identify a supported TRION/TRION3 peripheral slot.
Some modules require a TRION STAR-slot.
4. Remove the filler panel of an unused TRION/TRION3 peripheral or STAR-slot.
5. Place the module edges of the TRION/TRION3 module into the module guide at the top and bottom of the chassis.
6. Insert the TRION/TRION3 module to the rear of the chassis until a resistance appears.
7. Pull up on the injector/ejector handle to latch the device.
8. Secure the installed TRION front panel to the chassis by using the mounting screws.

The TRION/TRION3 module is now installed into a DEWE3 chassis.

NOTICE

Unused TRION slots must always be covered. Make sure to reinstall the filler panels to unused TRION slots to guarantee proper cooling of the installed modules.

The warranty is void if the modules overheat due to missing filler panels.

WORKING WITH THE SYSTEM

STAR-slot for TRION timing/sync modules

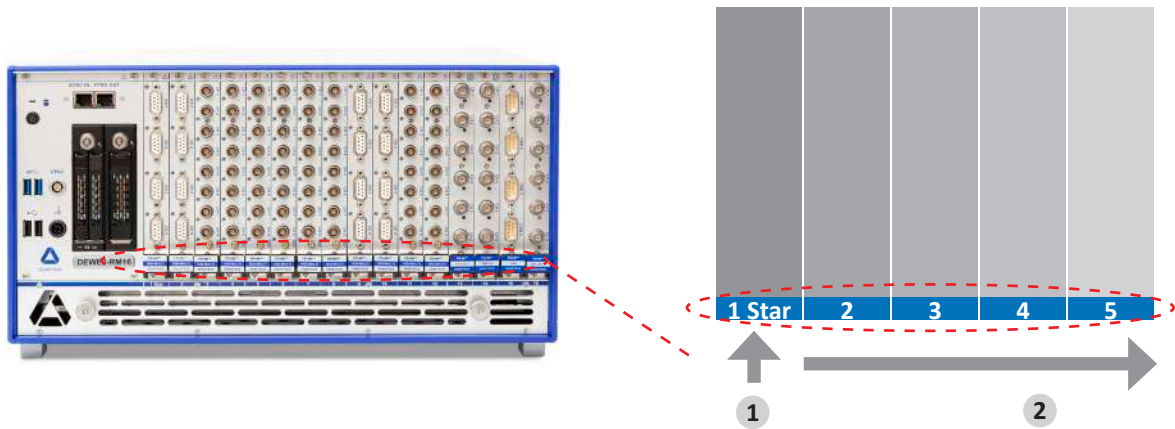


Fig. 8: STAR-slot for TRION timing/sync modules

1. TRION system timing slot
2. TRION peripheral slot

The TRION system timing slot is either slot “1” or labeled as “STAR”. Timing/Sync/GPS modules have to be installed in this slot, but it also accepts any other TRION(3) modules.

INFORMATION

If the system is equipped with a TRION-BASE, TRION-TIMING or TRION-VGPS-20/-100 module, it has to be installed in the “star slot”. This is the only slot a module is able to override the system 10 MHz clock with its PPS-synced 10 MHz, and thus providing the system with a timebase of higher accuracy.

Installing the 19” mounting brackets

For easy transportation and benchtop use, the DEWE3-RMx comes with preinstalled handles. For a control cabinet installation, it is necessary to remove the handles on both sides as shown in the picture below.



Fig. 9: Demounting the handles

WORKING WITH THE SYSTEM

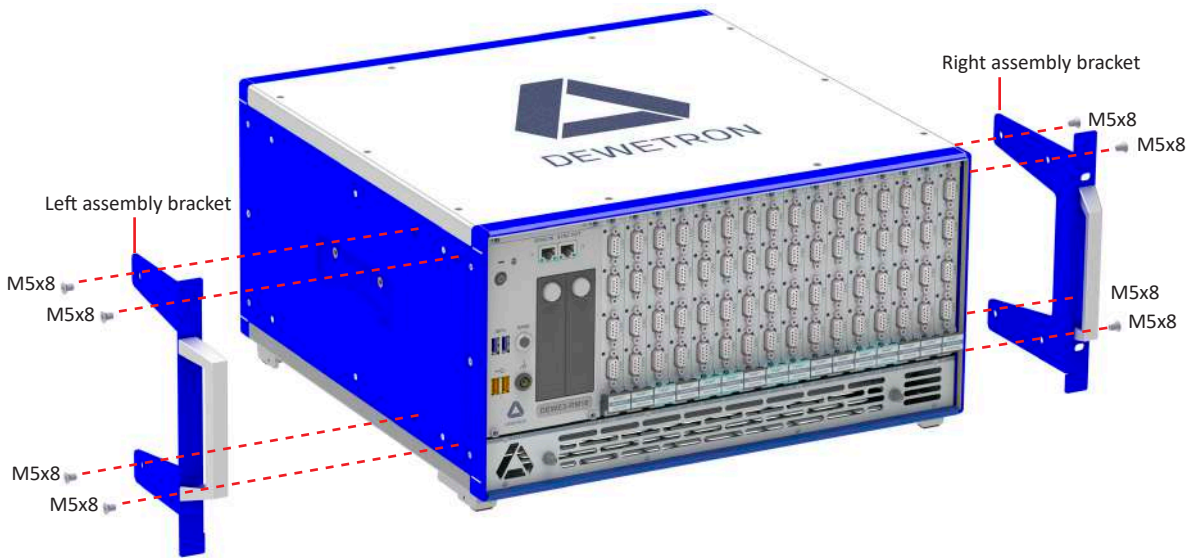


Fig. 10: Installing the 19" mounting brackets

NOTICE

When installing the 19" mounting brackets, the maximum length for screws is 8 mm. If a screw gets lost, replace it with M5x8 countersunk Phillips head screw only. Otherwise, the internals of the instrument could get damaged!

Cooling considerations

The DEWE3-RMx comes with an easy accessible fan cartridge with a total of 5 ultra-silent, temperature-controlled fans (details see *Block diagram on page 16*). The intake vents of the DEWE3-RMx are at the front and bottom of the chassis, whereas the exhaust vent is located at the rear of the chassis.

NOTICE

Adequate clearance between the chassis and surrounding equipment or blockages must be maintained to ensure proper cooling of the internals of the chassis.

As a benchtop instrument, the cool air travels through the front and bottom of the chassis, thus automatically lowers fan speed.

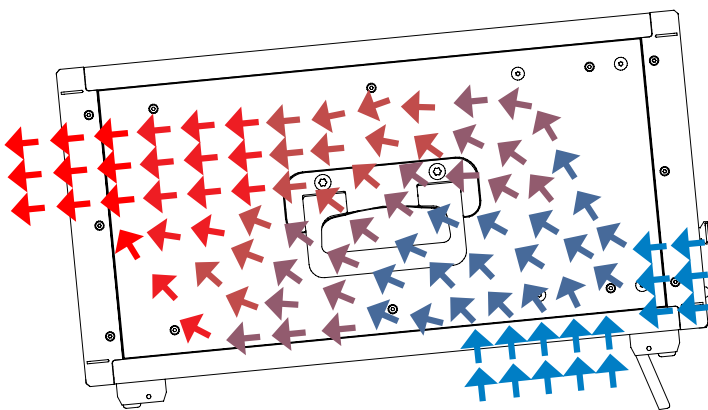


Fig. 11: Cooling concept for benchtop instrument use

WORKING WITH THE SYSTEM

Installed in a control cabinet, the cool air only travels through the front of the chassis which automatically leads to a higher fan speed.

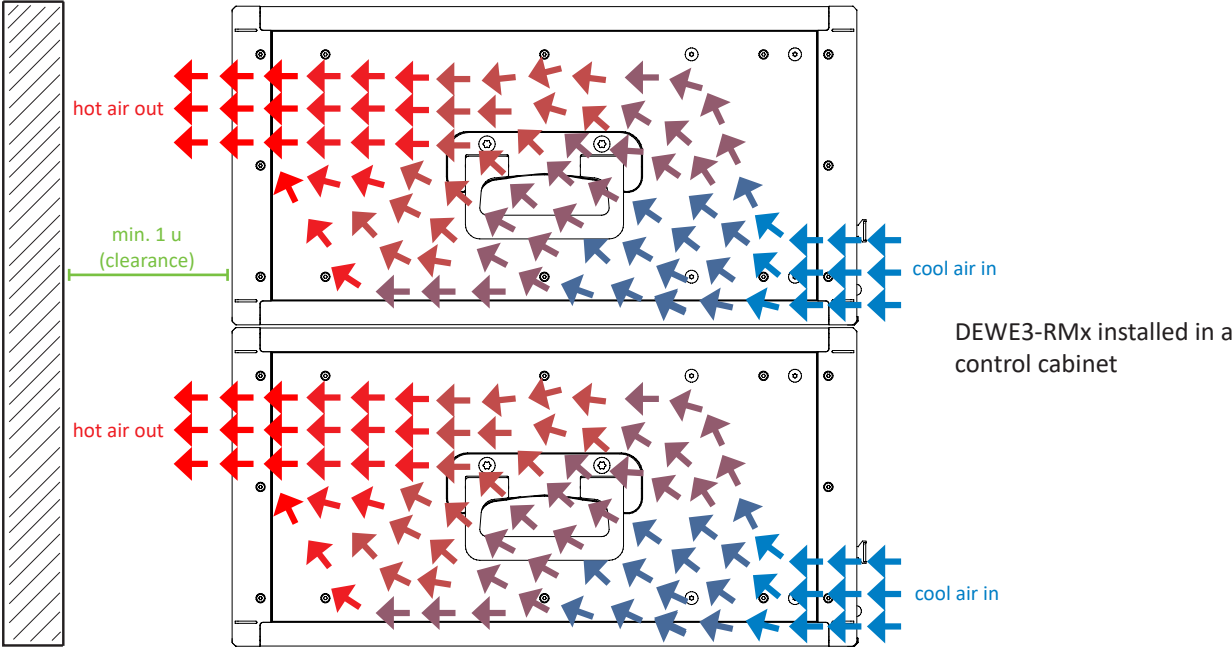


Fig. 12: Cooling concept for control cabinet use

System recovery

For more information regarding a total recovery refer to the corresponding total recovery technical reference manual shipped with your DEWE3 system.

WORKING WITH THE SYSTEM

Software

Further information on how to operate with OXYGEN find in the corresponding user manual available at: <https://ccc.dewetron.com/pl/oxygen>

For a more detailed explanation of the OXYGEN software refer to the OXYGEN Technical Reference Manual, which is available at <https://ccc.dewetron.com/pl/oxygen>.

Starting OXYGEN

When starting OXYGEN, the measurement screen is displayed. OXYGEN will instantly start to acquire data but will not store it yet. *Fig. 13* shows an overview of the measurement screen and some important buttons and menu tabs.

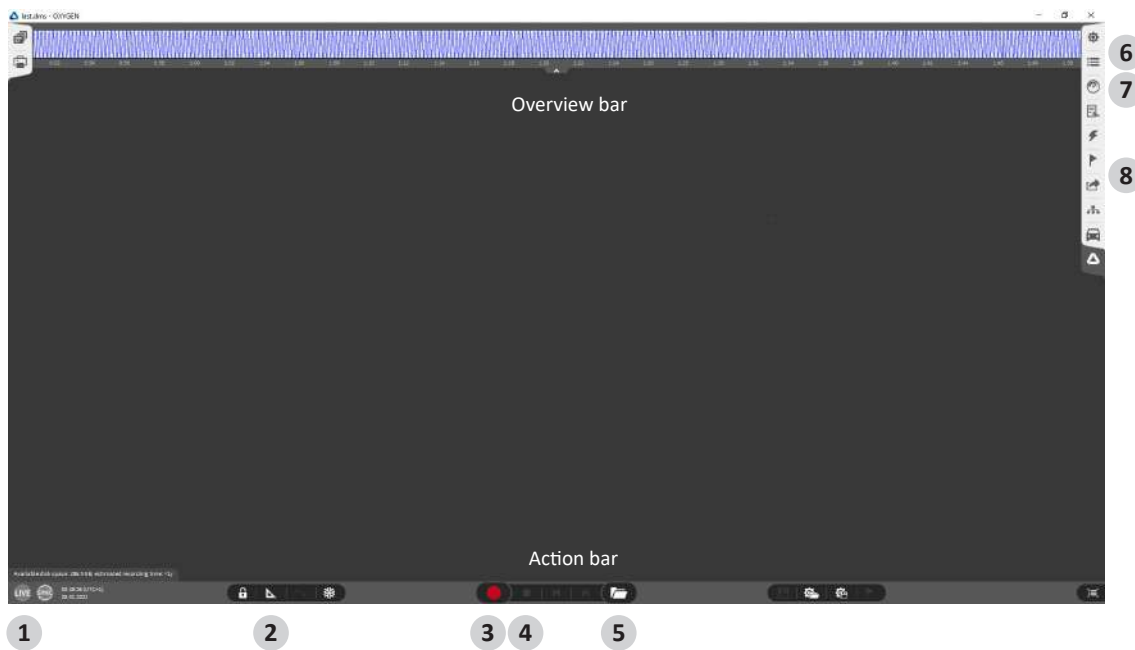


Fig. 13: Measurement screen

- | | |
|----------------------------|---------------------------|
| 1. Software mode indicator | 5. Open data file |
| 2. Design mode | 6. Data channel list menu |
| 3. Record | 7. Instruments menu |
| 4. Stop | 8. Export menu |

Connect and set up signals and sensors

It is possible to directly measure ± 10 V or to use MSIs to expand the input signal possibilities:

Open the Data Channel List by double clicking/tapping on the menu tab on the right side or by swiping it over the whole measurement screen, seen in *Fig. 14*.

WORKING WITH THE SYSTEM

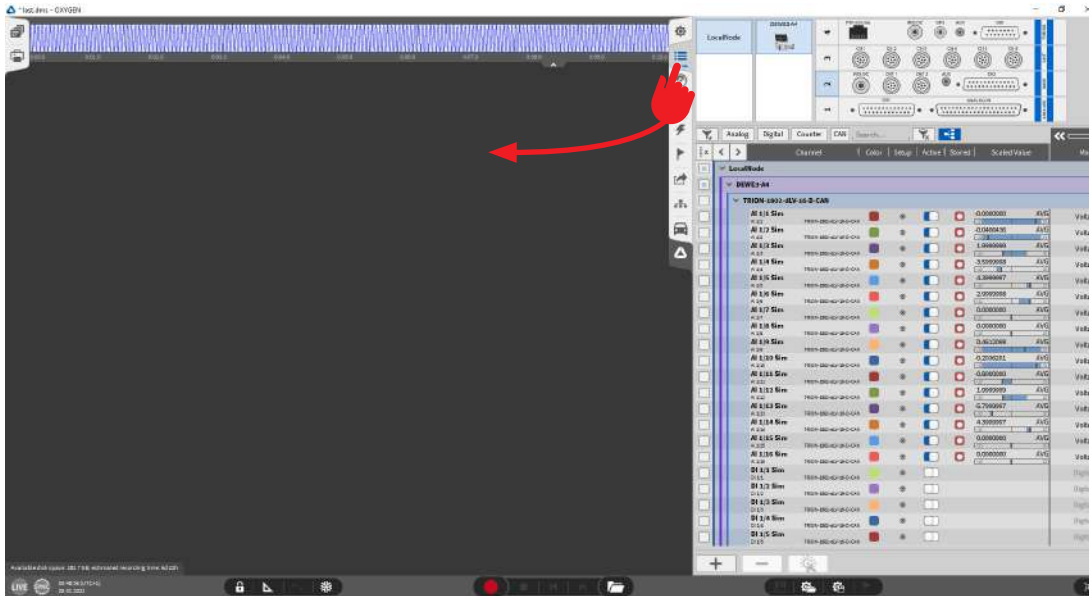


Fig. 14: Expanding data channel list

Changing channel settings

The next step is to change the channel settings:

1. Click on the channel name in the list to enter a new name.
2. Alternatively, the channel settings will also open by clicking on the gear button (see Fig. 15).

There different settings are available

- ▶ Sensor scaling (unit and scaling or sensitivity factor)
- ▶ Table scaling for a non-linear scaling

All settings are automatically saved when entered and do not have to be saved separately.

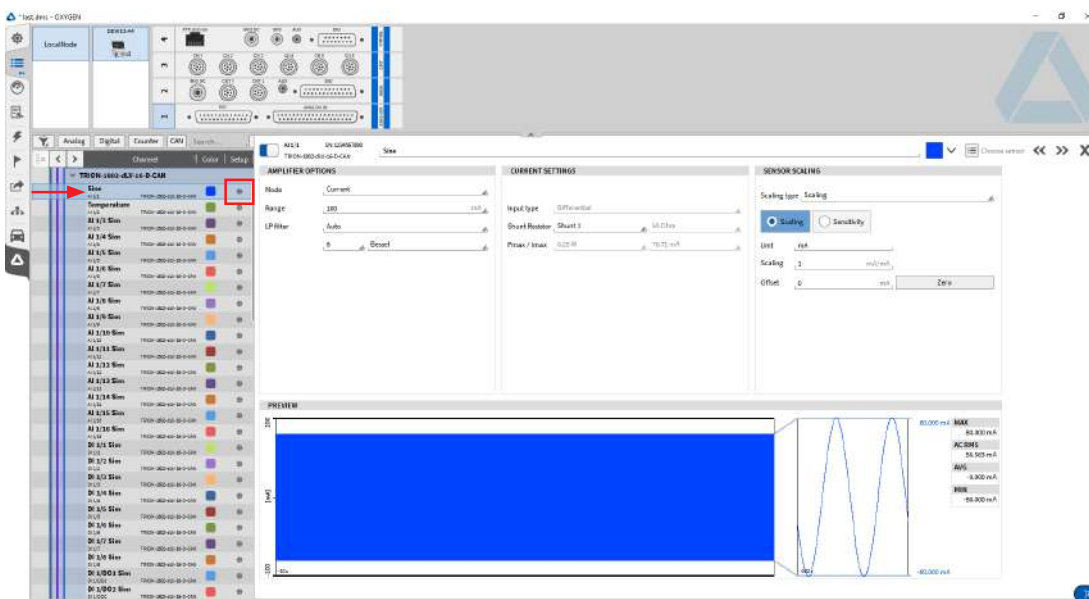


Fig. 15: Changing channel settings

WORKING WITH THE SYSTEM

Design the measurement screen

After the channel settings are done, design the measurement screen to your needs:

1. Double-click/tap on the menu tab or swipe the menu to the right.
2. Click or tap on the *Instrument* menu tab and drag and drop a recorder on the measurement screen.
More instruments can be added and adjusted like this, when being in *Design Mode* (see 2 in Fig. 13).
3. Click on the *Data Channel* menu tab and add the signal by selecting the instrument and the signal to be shown or by drag and dropping the signal into the instrument.
4. Disable the *Design Mode*.

The design of the measurement screen is now finished.

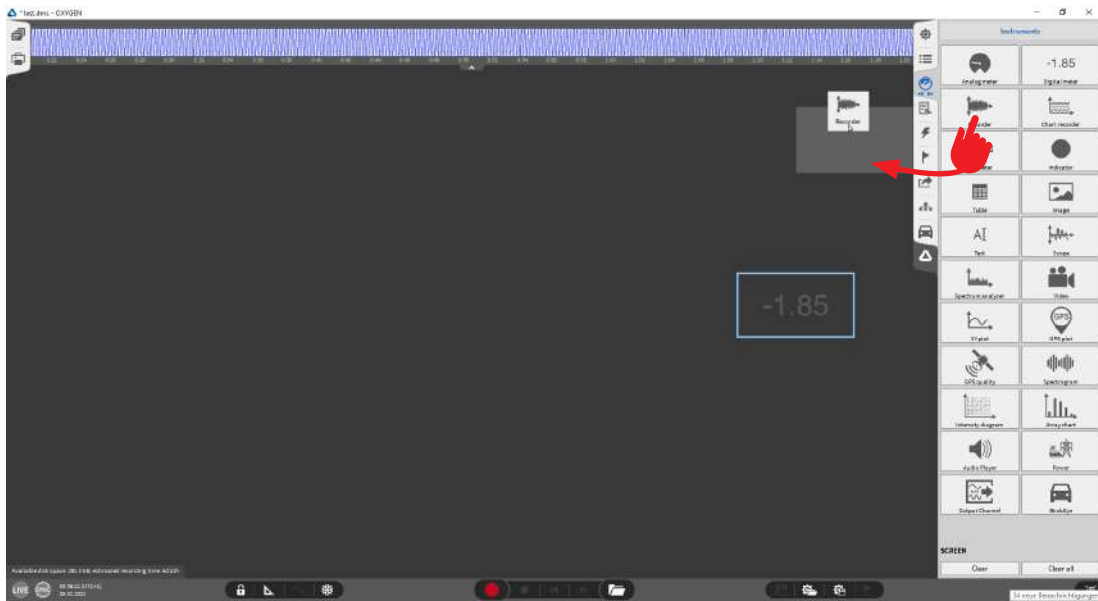


Fig. 16: Designing the measurement screen

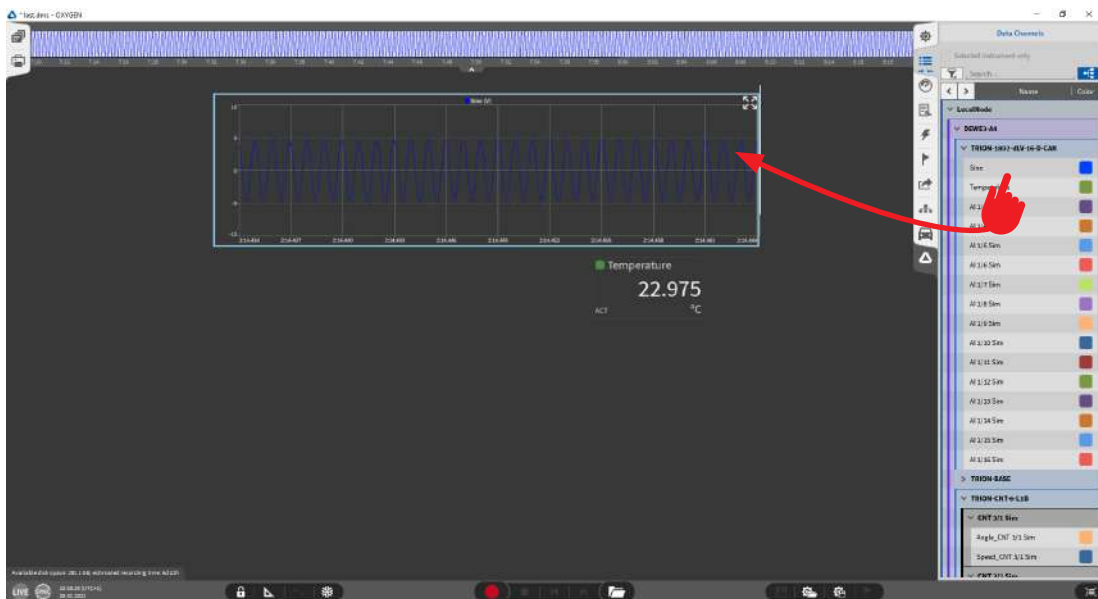


Fig. 17: Selecting instrument and signal

Record

To start the recording proceed as follows.

1. Click on the record button.

The red border and the REC indicator seen *Fig. 18* in the lower left corner displays, that the recording is going on.

2. Click on the Stop button to stop the recording.

The recording process is now finished.

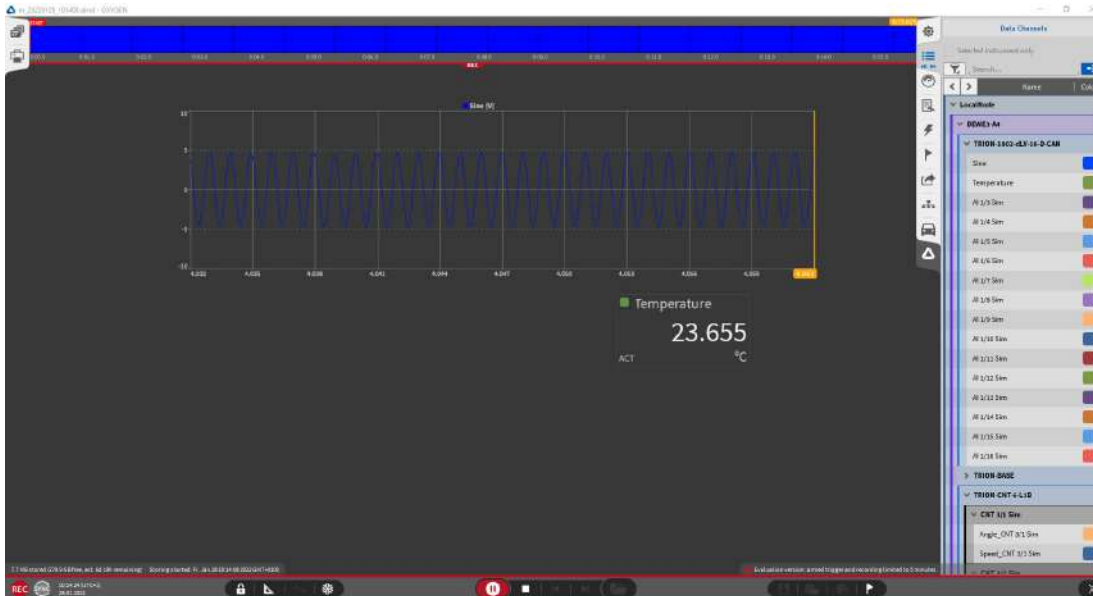


Fig. 18: Recording

Open datafile and export

To open a datafile, proceed as follows:

1. Click on the file button, and select the corresponding file (see *Fig. 19*).

The green border and PLAY indicator in the lower left corner indicate that a file is loaded for post-processing (see *Fig. 20*).

2. To export the data, click or tap on the *Export Settings* menu tab.
3. Select the desired format and the channels to be exported.
4. Click on the export button seen in *Fig. 20*.

The exporting process is now finished.

WORKING WITH THE SYSTEM

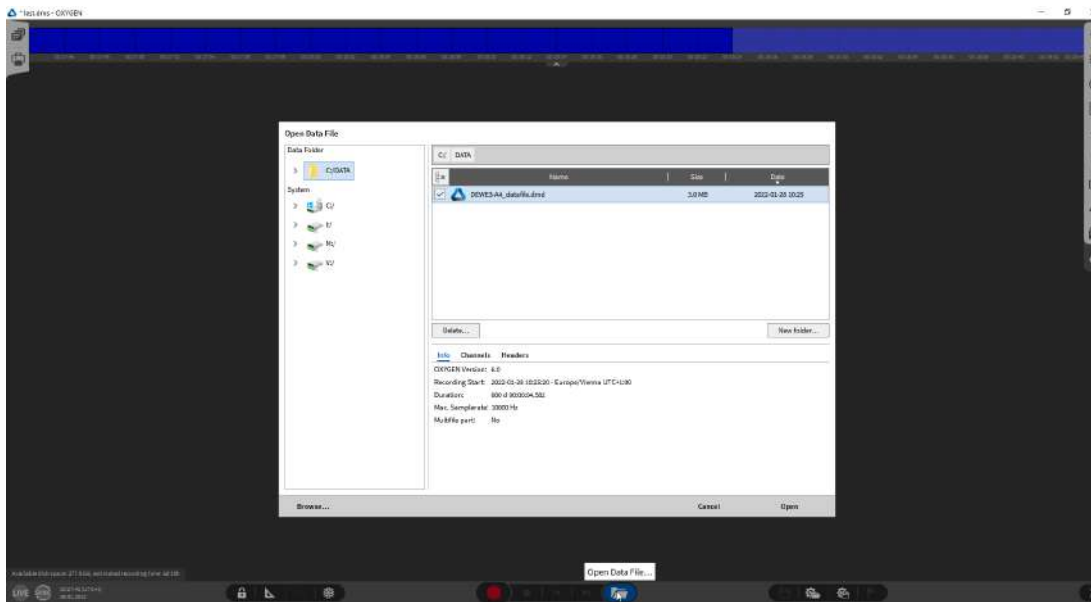


Fig. 19: Opening data file

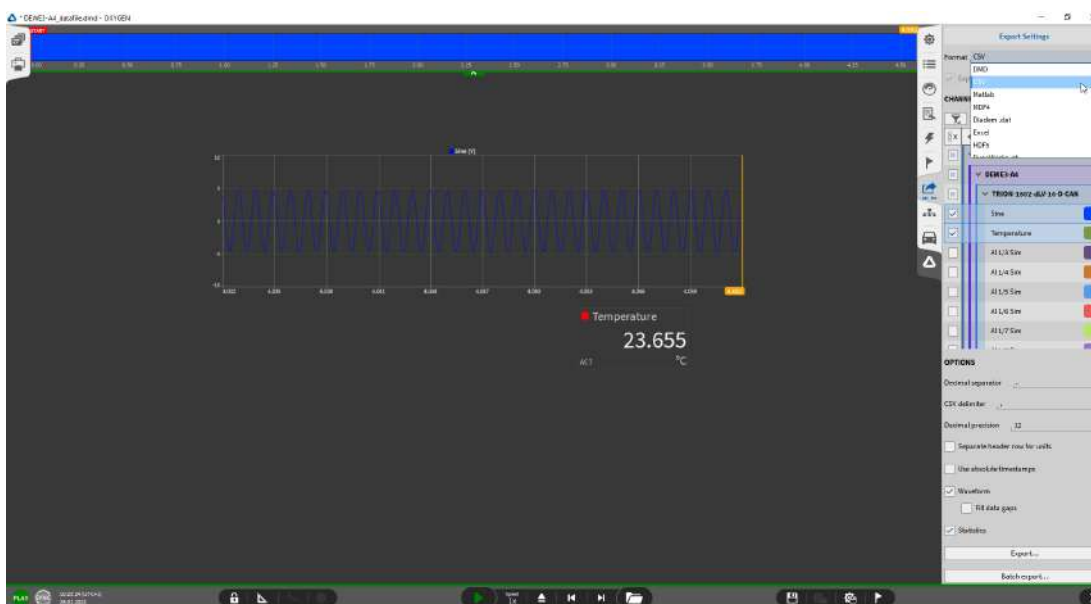


Fig. 20: Exporting data file for post-processing

Synchronization

Synchronization via TRION-SYNC-BUS

The TRION-SYNC-BUS (SYNC IN, SYNC OUT) is used to synchronize two or more DEWE3 systems with up to 100 m distance between each node. The TRION-SYNC-BUS consists of two RJ-45 sockets. One socket is used as synchronization output (OUT), while the other is used as synchronization input (IN).

Depending on the usage of the SYNC I/O (input or output) the LED indicates if the system clock is available or received correctly from another system. The green LED indicates that the acquisition is running. If the acquisition stops the LED will be off.

LED indication	SYNC OUT	SYNC I/O
RED (stable)	Clock detected	Clock detected / receiving clock
Green (stable)	Acquisition running	Acquisition running

Tab. 7: LED indication

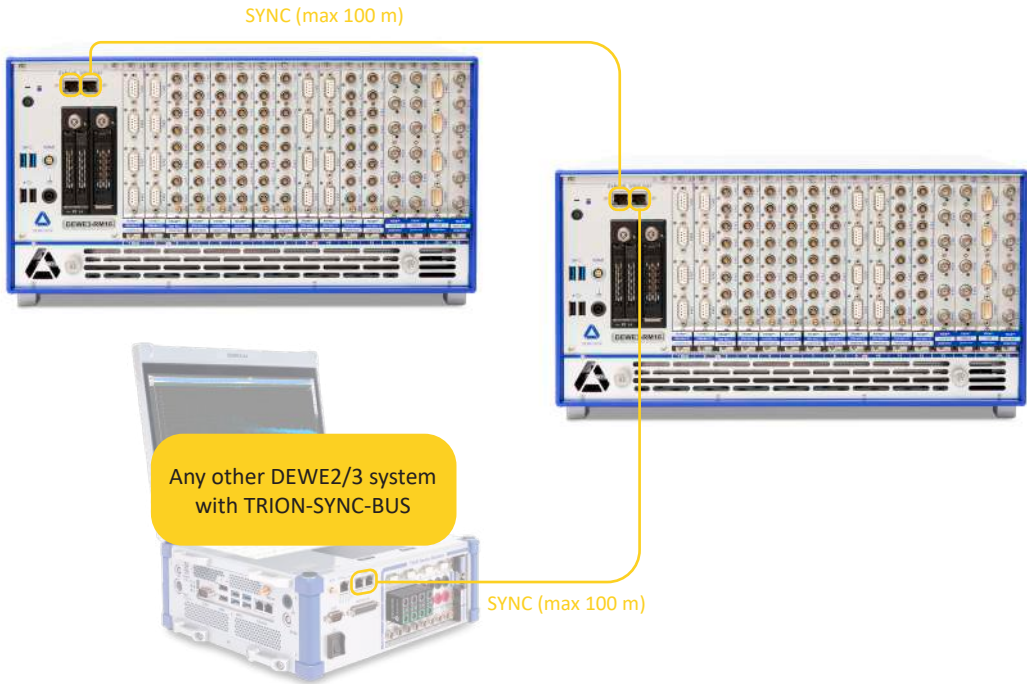


Fig. 21: Synchronization via TRION-SYNC-BUS

WORKING WITH THE SYSTEM

GPS sync

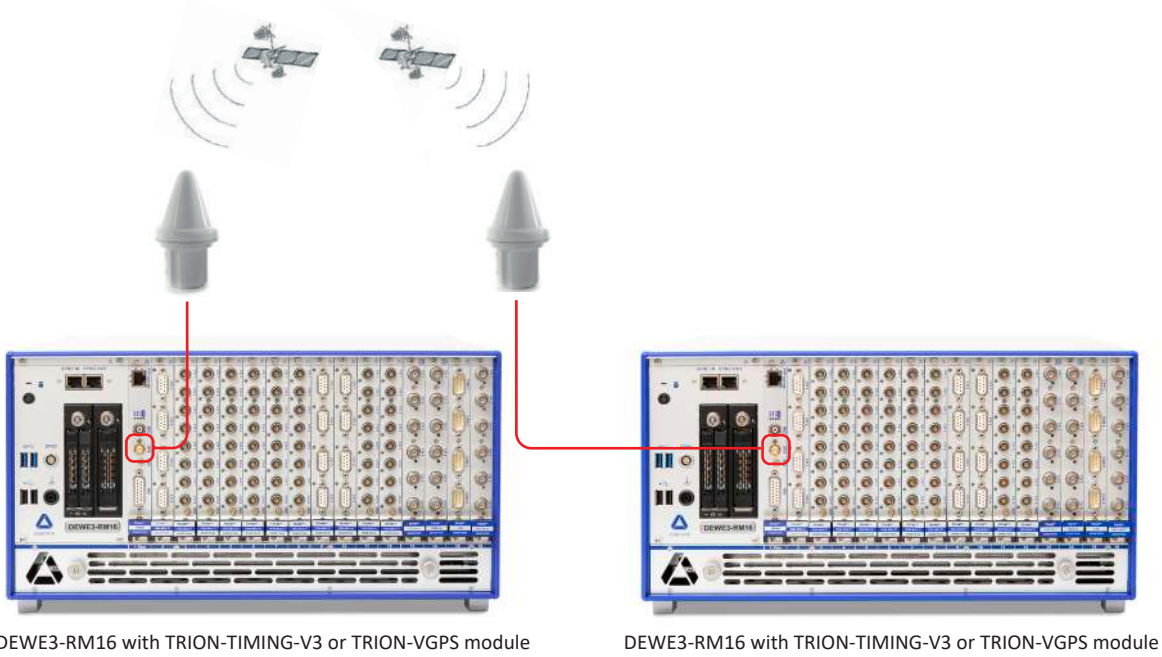


Fig. 22: GPS sync

Channel expansion with TRIONet

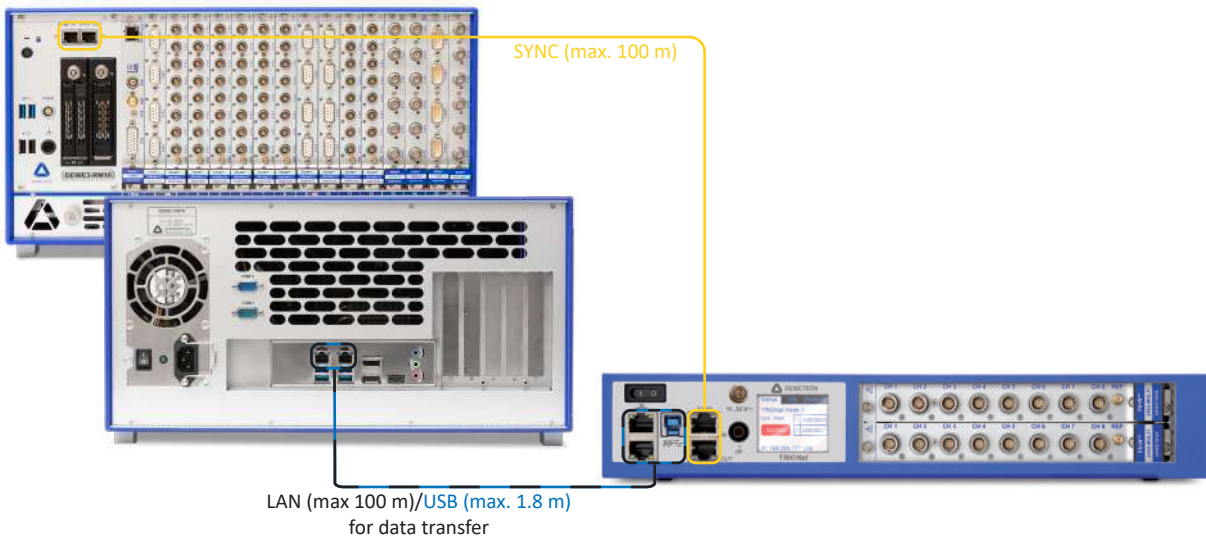


Fig. 23: Channel expansion with TRIONet

WORKING WITH THE SYSTEM

Network with multiple systems

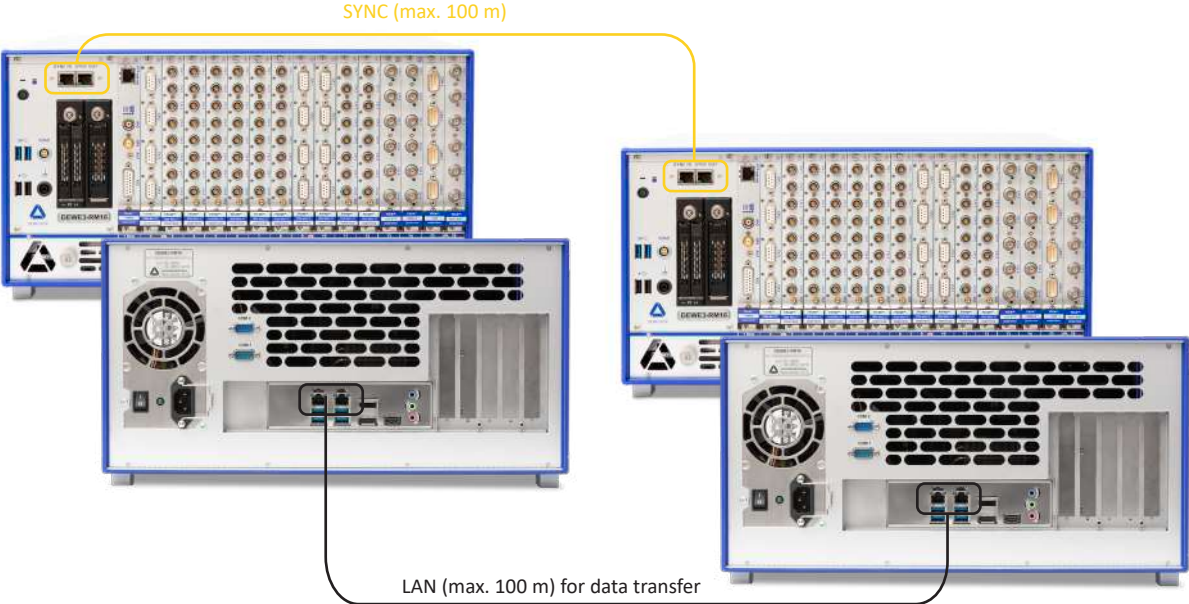


Fig. 24: Network with multiple systems

Absolute time synchronization

With this option, the device can operate synchronized with other measurement devices with an absolute time reference.

PTP sync / IRIG sync

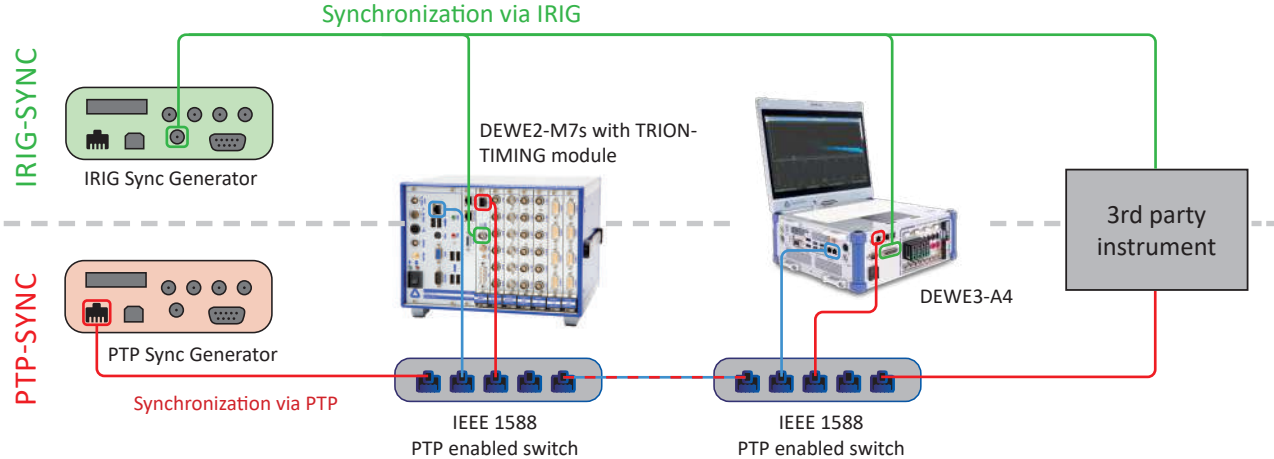


Fig. 25: PTP sync / IRIG sync

WORKING WITH THE SYSTEM

Data transfer (independent from synchronization)

The network topology is the responsibility of the customer. Any topology supported by the operating system can be used. In theory, the normal company network can also be used. However, DEWETRON recommends the use of a separate network which is only used for data transmission. For data rates beyond 100 Mbyte/s a 10 Gbit option is available which can transfer up to 1 Gbyte/s of data.

INFORMATION

Networked data acquisition (claiming multiple, distributed DEWETRON measurement systems) requires software option OXYGEN-Net (OXY-OPT-NET). This option works with absolute time synchronization as well as with TRION-SYNC-BUS.

Power analyzer use

To use the DEWE3-RMxx or DEWE3-PA8-RM as power analyzer at least one of the following TRION(3) modules is required:

- ▶ TRION3-1820-POWER
- ▶ TRION-1820-POWER
- ▶ TRION3-1810M-POWER
- ▶ TRION3-1810-SUB-8
- ▶ TRION-1810-HV-8

Maintenance and service

The information in this section is designed for use by qualified service personal.

Service intervals

Intervals may vary. Depending on environmental conditions, runtime, etc.

Actions	On demand	At least once a year	Every 5 years
Clean dust from chassis exterior/ interior	Depending on environmental conditions	x	-
Clean filters	Depending on environmental conditions	x	-
Calibrate TRION modules	-	x	-
Change CPU fan	-	-	x
Change chassis fan	-	-	x
Change CMOS battery	-	-	x
Change SSD	Depending on SSD health status	-	x

Fig. 26: Service intervals

DEWETRON offers various service and upgrade plans including cleaning/exchanging fans/power supply/CPU cooler (if required), BIOS, firmware and driver updates as well as reliability upgrades and full functionality check. Ask DEWETRON or your local distributor for further information and pricing.

Cleaning the system

- ▶ Clean surface of the chassis with dry lint-free cloth.
- ▶ Use a dry velocity stream of air to clean the chassis interior.

Do not use harsh chemical cleaning agents.

NOTICE



Many components within the chassis are sensitive to static discharge damage. Always wear a ground wrist strap and service the unit only in static-free environment.

WARNING



Risk of injury

Disconnect all cables before servicing the unit.



MAINTENANCE AND SERVICE

Removing the fan cartridge and cleaning the filter pad

Requirements

- ▶ TORX T10 screw driver
- ▶ Nut driver with a hexagonal socket (7 mm)

WARNING



Do not attempt to remove filter covering plate when in operation.
Warranty void if the modules overheat by removing the fan cartridge when in operation.
Power off the instrument and disconnect the device from the power supply first.
Any voltage over 50 V connected to the modules must also be terminated.
The fan cartridge is not swappable.

Procedure

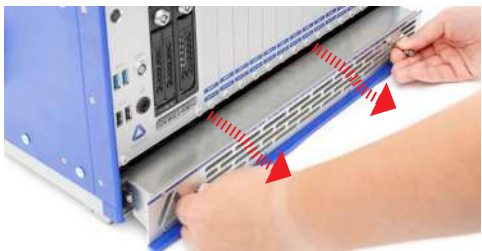
1. Switch-off the instrument and disconnect any high-voltage sensors/connectors.



2. Loosen both screws of the fan cartridge at the front panel using the nut driver with a hexagonal socket (7 mm).



3. Grab both screws and firmly pull out the fan cartridge. With a slight downward movement the cartridge can be fully released.



4. To remove the protective grille flip over the cartridge.

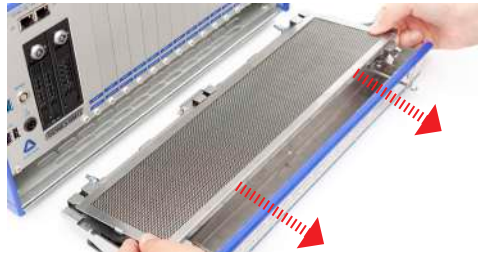
MAINTENANCE AND SERVICE



5. Loosen the screws on both sides with a TORX T8 screwdriver.

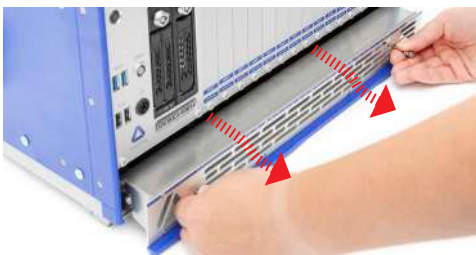


6. To release, slightly raise the protective grille and pull it out afterwards. Use a dry velocity stream of air to clean the fans and the filter pad.



7. Reassemble the protective grille in reverse order of disassembly. Reinsert the cartridge and tighten the screws criss-cross to avoid buckling or any other damage screwdriver.

NOTICE Do not switch on the instrument before the covering plate has not been fully reattached.



The filter pad cleaning procedure is now finished.

MAINTENANCE AND SERVICE

Removing the feet for control cabinet installation

Requirements

- ▶ Phillips screwdriver

Procedure

1. On the bottom of the instrument, remove all four rubber gaskets to gain access to the screws.



2. Loosen the screws with a Phillips screwdriver (4x).



The feet are now removed and the device is ready for installation in a control cabinet.

System recovery

For more information regarding a total recovery refer to the corresponding total recovery technical reference manual shipped with your DEWETRON system.

Updates

Software updates

NOTICE

The system BIOS is protected by password. Any change in the BIOS may cause a system crash. When the system is booting, do not press ESC-button on keyboard. This may clear the BIOS settings and cause system faults.

Any change in the file structure as deleting or adding files or directories might cause a system crash.

Before installing software updates contact DEWETRON or your local distributor. Use only software packages which are released by DEWETRON. Further information is also available in the Internet (<http://www.dewetron.com>).

After power off the system wait at least 10 seconds before switching the system on again. Otherwise the system may not boot correct. This prolongs also the life of all system components.

MAINTENANCE AND SERVICE

Windows and antivirus/security software

Before installing Windows software updates consult with DEWETRON for compatibility guidance. Also keep in mind that the use of any antivirus or other security software may slow down your system and may cause data loss.

Training

DEWETRON offers training at various offices around the world several times each year. DEWETRON headquarters in Austria have a very large and professional conference and seminar center, where training classes are conducted on a regular basis starting with sensors and signal conditioning, A/D technology and software operation.

Dewetron Inc. in the USA also has a dedicated training facility connected to its headquarters, located in Rhode Island.

For more information about training services visit <https://www.dewetron.com/academy>.

Calibration

Every instrument needs to be calibrated at regular intervals. The standard norm across nearly every industry is annual calibration. Before your DEWETRON data acquisition system is delivered, it is calibrated at our DEWETRON headquarters. Each of this system is delivered with a certificate of compliance with our published specifications. Detailed calibration reports from our calibration system are available for purchase with each order. We retain them for at least one year, so calibration reports can be purchased for up to one year after your system was delivered.

Support

DEWETRON has a team of people ready to assist you if you have any questions or any technical difficulties regarding the system. For any support contact your local distributor first or DEWETRON directly.

For Asia and Europe contact:

DEWETRON GmbH
Parking 4
8074 Grambach
AUSTRIA

Tel.: +43 316 3070
Fax: +43 316 3070-90
E-Mail: support@dewetron.com
Web: <http://www.dewetron.com>

The telephone hotline is available
Monday to Friday between
08:00 and 17:00 CET (GMT +1:00).

For the Americas contact:

DEWETRON Inc. (HQ USA)
2850 South County Trail, Unit 1
East Greenwich, RI 02818
USA

Tel.: +1 401 284 3750
Toll-free: +1 866 598 3393
Fax: +1 401 284 3750
Email: support@dewetron.com
Web: <http://www.dewetron.com>

The telephone hotline is available
Monday to Friday between
08:00 and 16:30 EST

Service and repairs

We are very sorry that your DEWETRON system is not operating properly. Our team is here to ensure that your DEWETRON product is returned to peak performance as quickly as possible.

Help us to provide you with the best support by following the RMA policy.

Some problems can be solved remotely by our support team. To facilitate a quicker resolution to the problem and save unnecessary shipping costs, we ask you to first have your problem investigated by our technical support before sending your product. Contact details for our support can be found on our website. Describe the error accurately and with as much detail as possible. This helps expedite the repair process.

If a repair is necessary, complete our online [RMA form](#). You will then receive an RMA (Return Material Authorization) number and detailed instructions that identify where to ship the damaged product.



MAINTENANCE AND SERVICE

Products arriving at our repair department without RMA require follow-up calls and investigation, which lead to a longer turnaround. Only the team of DEWETRON is allowed to perform any kinds of repairs to your system to assure a safe and proper operation in future.

INFORMATION

Only the team of DEWETRON is allowed to perform any kinds of repairs to your system to assure a safe and proper operation in future. For information regarding service and repairs contact your local distributor first or DEWETRON directly.

INFORMATION

Any spare parts (screws, backplanes, cables etc.) must be obtained from DEWETRON only.

Letter of volatility

The data storage capacity of the DEWE3-RMx can be extended by the SSD-256V-1T-EL option to 1 TB or by the SSD-PCIe-1T-2T option to 2 TB (industrial grade, PCIe attached solid state disk). The following chart corresponds to the memory types that are used within the DEWE3-RMx systems.

Volatile memory

Type	Size	User modifiable	Function	Process to delete
Innodisk M4SS, DDR4 SODIMM	16 GB module (2x 8 GB chips)	Yes	RAM	Power off
Intel i7-8700	12 MB	No	Cache	Power off

Tab. 8: Volatile memory

Non-volatile memory

Type	Size	User modifiable	Function	Process to delete
Innodisk 3MG2-P, Solid State Drive	256 GB + cache	Yes	Main drive for operating system, programs and drivers	Remove drive or DoD 5220.22-M wiping
Samsung NVMe PCIe Solid State Drive	1 TB + cache	Yes	Data drive	Remove drive or DoD 5220.22-M wiping
BIOS Chip EEPROM	32 MB	Yes	BIOS Settings, firmware	Factory reset
Flash ¹⁾	16 MB	Read only, yes under certain circumstances	Chassis controller firmware	DEWETRON Explorer firmware update

Tab. 9: Non-volatile memory

Radio communication

This measuring instrument does not include any integrated radio communication technology, such as Wi-Fi or Bluetooth.

1) 1x flash for DEWE3-RM4, 2x flash for DEWE3-RM8, 3x flash for DEWE3-RM12, 4x flash for DEWE3-RM16

▼

CERTIFICATE OF CONFORMITY

CE certificate of conformity DEWE3-RMx



Manufacturer

DEWETRON GmbH

Address

Parkring 4
8074 Grambach, Austria
Tel.: +43 316 3070-0
Fax: +43 316 3070-90
Email: sales@dewetron.com
<http://www.dewetron.com>

Name of product

DEWE3-RMx

Kind of product

Rack-mount data acquisition instrument

The product meets the regulations of the following EC-directives:

2014/35/EU

Directive of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits

2014/30/EU

Directive of the European Parliament and of the Council of 26 February 2014 on the harmonisation of the laws of the Member States relating to electromagnetic compatibility (recast)

The accordance is proved by the observance of the following standards:

L V E M C	Safety	IEC 61010-1:2010/AMD1:2016 pol. deg. 2 and IEC 61010-2-030:2017	
	Emissions	EN 61000-6-4	EN 55011 Class A
	Immunity	EN 61000-6-2	Group standard

Graz, June 16, 2020

Place / Date of the CE-marking

Ing. Thomas Propst / Manager Total Quality

CERTIFICATE OF CONFORMITY

CE certificate of conformity DEWE3-PA8-RM



Manufacturer

DEWETRON GmbH

Address

Parkring 4

8074 Grambach, Austria

Tel.: +43 316 3070-0

Fax: +43 316 3070-90

Email: sales@dewetron.com

<http://www.dewetron.com>

Name of product

DEWE3-PA8-RM

Kind of product

Rack-mount data acquisition instrument

The product meets the regulations of the following EC-directives:

2014/35/EU

Directive of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits

2014/30/EU

Directive of the European Parliament and of the Council of 26 February 2014 on the harmonisation of the laws of the Member States relating to electromagnetic compatibility (recast)

The accordance is proved by the observance of the following standards:

L V E M C	Safety	IEC 61010-1:2010/AMD1:2016 pol. deg. 2 and IEC 61010-2-030:2017	
	Emissions	EN 61000-6-4	EN 55011 Class A
	Immunity	EN 61000-6-2	Group standard

Graz, May 12, 2023

Place / Date of the CE-marking

Ing. Thomas Propst / Manager Total Quality

CERTIFICATE OF CONFORMITY

Conformity to IEC 61000-4-30

Manufacturer DEWETRON GmbH
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 8074 Grambach, Austria
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 Email: sales@dewetron.com
 http://www.dewetron.com

This certificate has been issued as a result of an assessment of the performance of the models listed below as to their conformity with the requirements of IEC 61000-4-30:2008 Class A, Electromagnetic compatibility (EMC) Part 4-30: Testing and measurement techniques – Power quality measurement methods.

Instruments **DEWE2 series (all devices)** **TRIONet**
DEWE3 series (all devices)
in combination with

Amplifiers **TRION-1820-POWER-4** **TRION-1810-HV-8**
TRION3-1810M-POWER-4 **TRION3-SUB-8 with SUB-600V**
and

Software **OXYGEN with OPT-POWER-BASIC and OPT-POWER-ADV since version 2.3**

Standard	Parameter	IEC section	Referring to	Class	Comment
IEC 61000-4-30	Power frequency	5.1	-	A	a)
	Magnitude of supply voltage	5.2	-	A	a)
	Flicker	5.3	61000-4-15	A	b)
	Supply voltage unbalance	5.7	-	A	a)
	Voltage harmonics	5.8	61000-4-7	A	c), d)
	Voltage interharmonics	5.9	61000-4-7	A	d)

General notice: no synchronisation to UTC 10 minute tick
 a) 10/12 period values only with setting "Max. update rate" = 190 ms
 b) For U_{din} in range of 60 V to 690 V
 c) Only with grouping setting = "Type 1"; no smoothing with LP filter
 d) For nominal value of 5 A, use SUB-CUR-20A; for currents above use external current sensor

On the basis of the evidence presented, the above products conform to the requirements of IEC 61000-4-30:2008 (Edition 2) Class A, Electromagnetic compatibility (EMC) Part 4-30: Testing and measurement techniques – Power quality measurement methods:

Graz, November 9, 2021

Place / Date of issue



Ing. Thomas Propst / Manager Total Quality